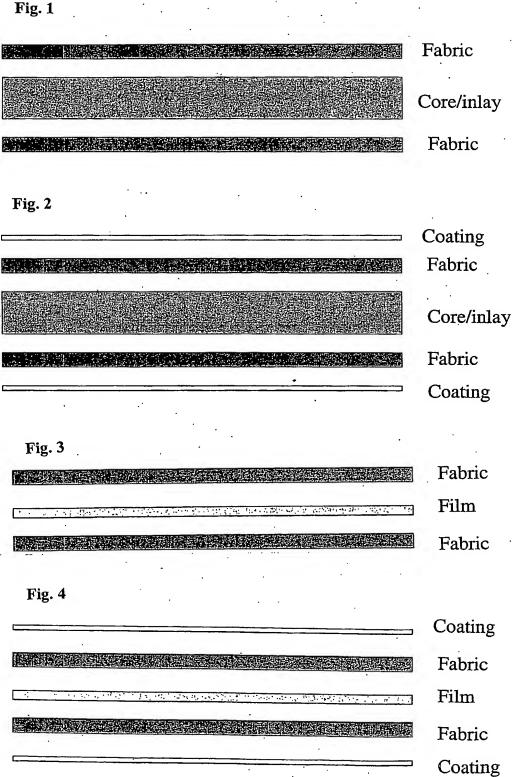
1/8

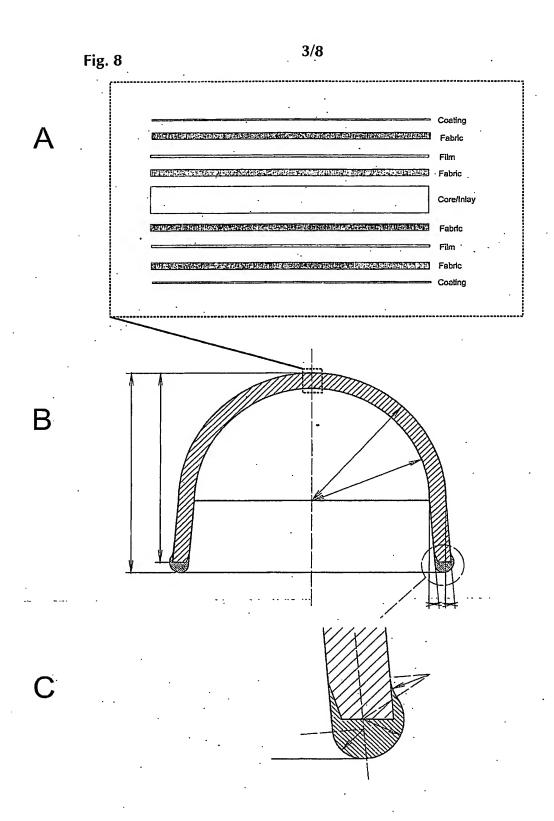


BEST AVAILABLE COPY

Fabric

Film

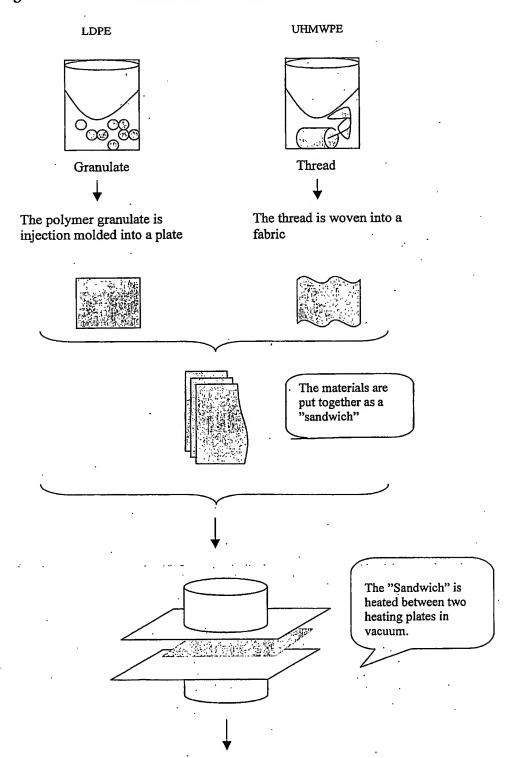
Fabric Coating



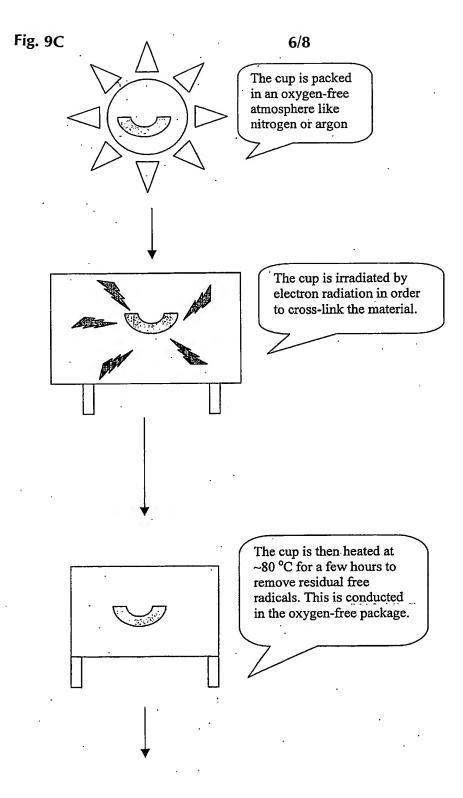
BEST AVAILABLE COPY

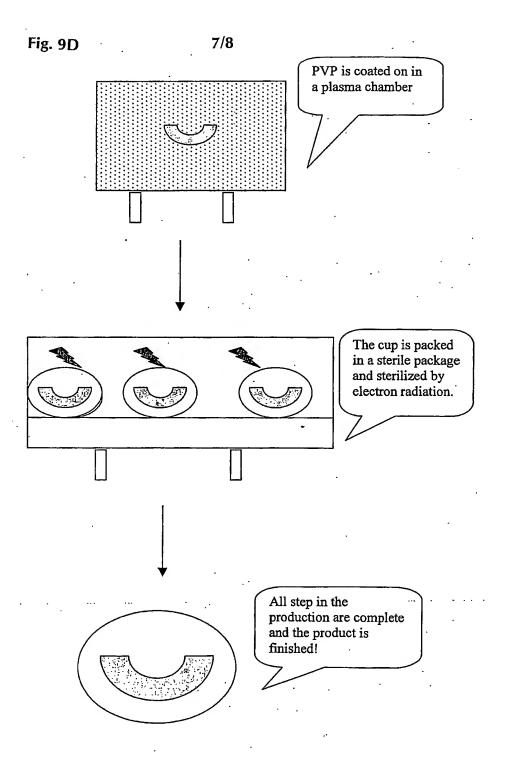
4/8

Fig. 9A Production survey, flowchart



5/8 Fig. 9B The still warm "sandwich" is pressed into shape and cooled before being removed from the mould. Unwanted parts of the pressed shape are cut off. X-ray identification, in form of 7 small metallic spheres, are put a few millimeters into the edge of the product, and the edges are then sealed in an injection molding process.





8/8

Fig. 10

